



KE-2004-5A/B

Shin-Etsu Silicones of America, Inc.
800-544-1745

Typical Properties

Type of HCR	Low Durometer LIMS
Viscosity A	440
Viscosity B	660
Durometer	5
Tensile Strength (psi)	305
Elongation (%)	870
100% Modulus	22
Specific Gravity	1.08
Tear Die B (ppi)	52
Compression Set (%)	2
Comp. Set Time (hours)	22
Comp. Set Temp. (°C)	180
Comp. Set Temp. (°F)	356
Press Cure/Post Cure	Press/Post
Cure Time (minutes)	10
Cure Temp. (°C)	120
Cure Temp. (°F)	248
Post Cure Time (hours)	4
Post Cure Temp. (°C)	200
Post Cure Temp. (°F)	392

Note: Values are not for specification purposes.

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